



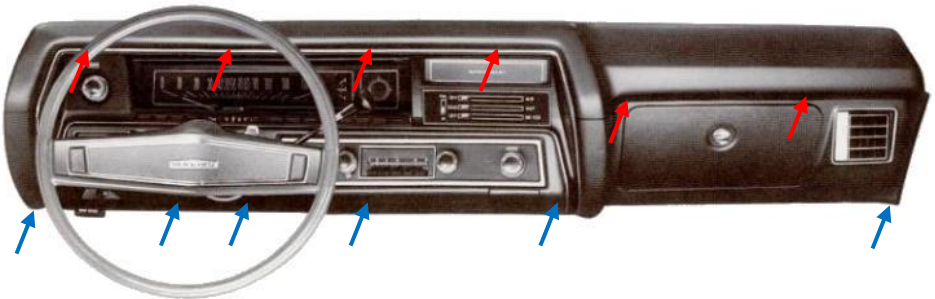
**70-72 CHEVELLE/MALIBU SWEEP DASH BRACKET
INSTALLATION INSTRUCTIONS**



PREPARATION

The dash must be partially disassembled to gain access to the cluster area.

1. Remove the dash pad by removing the 6 screws that hold the pad in place. Lift up and pull the pad toward you. It should slide out, Remove from vehicle. (red arrows)
2. Remove 7/16" hex screws that hold the lower trim on and the 4 bolts/nuts that hold the steering column to the dash, this will allow access to the underside of the cluster and the lower dash (blue arrows)
3. Disconnect the parking brake cable.
4. Through the top disconnect the bolts for the dash support. You should be able to pull the dash out a few inches to gain access to the speedo cable and cluster wiring.
5. Remove the 4 screws at the top of the cluster and the 2 at the bottom near the column opening. You should be able to pull the cluster forward in the vehicle and out through the top.
6. Depending on your vehicle you may need to remove the speakers.



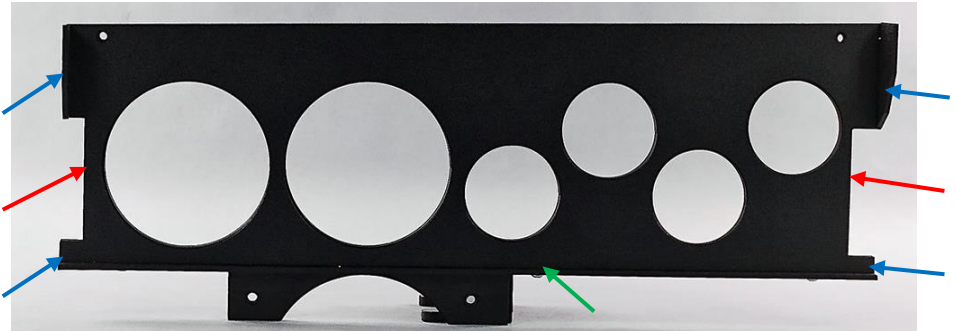
INSTALLATION

We suggest pre-fitting the new panel/gauge assembly in place prior to wiring to make sure there are not any clearance problems. Aftermarket Air condition, larger speakers, etc may cause an interference issue. Once you are happy with the fitment if needed, the studs on the back of the gauges may be trimmed down, if this is required we suggest using large side or bolt cutters rather than a hacksaw or cutoff wheel which may cause fine metal fragments to enter the gauges causing damage.

INSTALLATION, CONTINUED

To install the bracket assembly:

1. Install gauges in desired positions, hold in place with back clamps and supplied hardware.
2. Slide cluster in from the top and place in the cluster housing. NOTE: the sides are designed to be tight against the dash filler pieces for a no/minimal gap fit. (red arrows)
3. The “wings” at the top and bottom at each side will fill in the gaps at those locations and the fit will be tight against the dash (blue arrows)
4. The lower light blocker will slide beneath the “lip” on the dash (Green arrow)

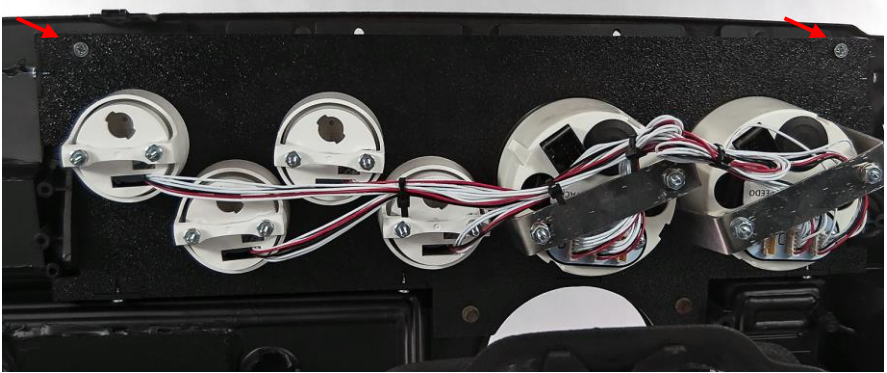


5. Use the factory screws and install in the bottom 2 holes in the panel near the steering column.



INSTALLATION, CONTINUED

6. Use the 8-32 x 1-1/2" screws provided and spacers and attach the top 2 screws into the original dash holes. (red arrows)
7. Use the 1" spacer on the hole closest to the center of the vehicle (blue arrow) and the 3/4" spacer on the side closest to the driver door (green arrow)



INSTALLATION, CONTINUED

8. Wire according to gauge instruction booklet, test, program as needed.
9. Re-assemble dash in the reverse order and enjoy your new gauges!

