

71-73 MUSTANG BRACKET INSTRUCTION BOOKLET



GAUGE CLUSTER INSTALLATION

Not required but dropping the steering column or pulling the steering wheel will make things easier by giving yourself some more room to work with,

There are 5 screws holding on the cluster dash bezel. 3 on top 2 on the bottom, remove and save screws for re-use





Remove the 6 screws holding the cluster in the dash. Save for re-use



Remove the cluster. If the wheel and column are in place, lay a towel over your column so you don't scratch it up. It takes some finagling but it will come out.

Remove the speedo cable and wiring plug.

Remove the screws holding in the speedometer, fuel gauge and tachometer, remove the cluster assembly from the housing.



Remove the inner trim by removing the 6 screws (red arrows) you will be left with this:



Insert the speedo and tach in the outer brackets, loosely attach back clamps, rotate to the proper orientation. Attach to the same screw holes you just removed in previous section. Use included #6x1/2 screws. Do the same for the fuel gauge.



RIGHT BRACKET

LEFT BRACKET

The front will look like this. Orient the gauges as you like and snug down the back clamps.



If you are not using console gauges in the kit, proceed to wiring using the included instruction booklet for the gauges.

Once the wiring is complete, plug-into the gauges and re-install the housing and bezel in the reverse order of removal.

If you are using the console, run the Direct-Drive extension harnesses and proceed to console gauge installation

CONSOLE GAUGES INSTALLATION



Remove all fasteners from the console cover bezel. You may have to loosen the HVAC control to get the clearance you need. From there the HVAC can slide through the hole in the cover. Disconnect the gauge harness and pull out console bezel.

Remove the 4 screws (arrows) and pull out the 3-gauge cluster. You will not be needing the harness for the gauges.



Place gauges in the mounting bracket in desired locations and orientation. Loosely snug down the back clamps with included hardware.

Place the bracket assembly with gauges in the console bezel, attach with included #8x5/8" screws. The bracket can be adjusted if needed by loosening the nuts and re-positioning the bracket and re-tightening.

The gauges can be moved around in the holes and rotated as needed to get the fit and position(s) you want.



Once the gauges are in place, snug up the back clamps.

Use the included Direct-drive extensions to plug into the speedometer and tachometer. Re-installation of the bezel is reverse of removal.



